# Hold down clamps

Hold down clamps, machine table clamps



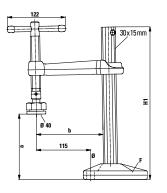
The BESSEY<sup>®</sup> machine table clamp offering has a variety of handle and configuration options available for challenging clamping situations.

## Traditional clamping arm and handle

The BSG family of clamps have a lever handle with a ratcheting mechanism for controlled, fast and vibration proof clamping. Ideal for machines equipped with "T" slots.

#### Hardened spindle

Heat-treated, high carbon Acme threaded spindle manufactured for high load capacity, durability and spatter resistance.



## Hold down table clamps, BSG

For fastening to tables and other equipment. Long life due to heat-resistant pressure plate with sintered steel insert, which can be tilted up to 35°. Mounting hole accepts %" bolts.

	Max Clamping	Throat	Clamping	Fixing	Approx.
	Height	Depth	Force	Hole	Weight
BSG21-14	8.25"	5.5"	2650 lbs	0.65"	7.10 lbs



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### Jig & fixture clamp, FC

A full rotation of 360° for easy work-piece removal. The pressure plate swivels up to 35° and the bushing O/D is  $1^{13}/_{16}$ ", and can fit a table thickness of  $\frac{12}{2}$ " to 1 ½". Bushing can be set to be freely rotating, fixed or quick release position by adjusting or removing bottom plate.



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